



ONE TRAY : 35 PCS.
INNER BOX : 4 TRAYS (140 PCS)
ONE CARTON : 6 BOXES (840 PCS.)

						 Atech Technology Co., Ltd. TEL:(02)788-1958 FAX:(02)788-1980	TITLE	PACKING	
							DWG. NO.	968TP30R00	
	RELEASE	04/09/2001	DOLLY				MATERIAL	UNITS:	
NO.	DESCRIPTION	DATE	BY	CHK	APPD	DATE	SCALE	SHEET 1 of 1	
REVISIONS						04/09/01		Pair	



Resistance to soldering heat (wave soldering)



Resistance to soldering heat (wave soldering) referring to the terminals

Key	Par.	Profile feature	Pb free Process
T.1	T _{sb}	Final Preheat Temperature	150°C
T.2	t pre-heat	Pre-heating time (T room to T _{sb})	180sec
T.3	d _T /d _t up	Ramp-Up Rate (T _{sb} to T _p)	180°C/sec
T.4	T _p	Peak Temperature T _p	255°C ~ 265°C
T.5	t contact	Contact Time at Peak	10sec (5sec x wave)
T.6	d _T /d _t down	Ramp-Down Rate	5°C/sec
Failure criteria concerning quality of the soldering termination acc. to the IPC-A-610D			