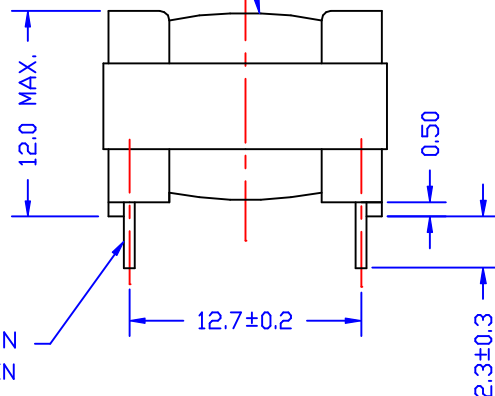
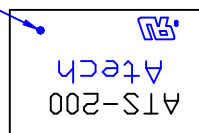
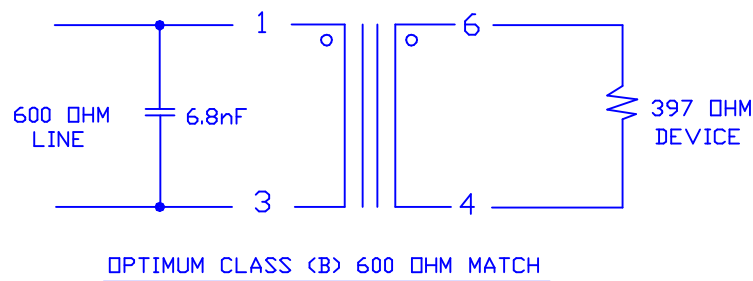
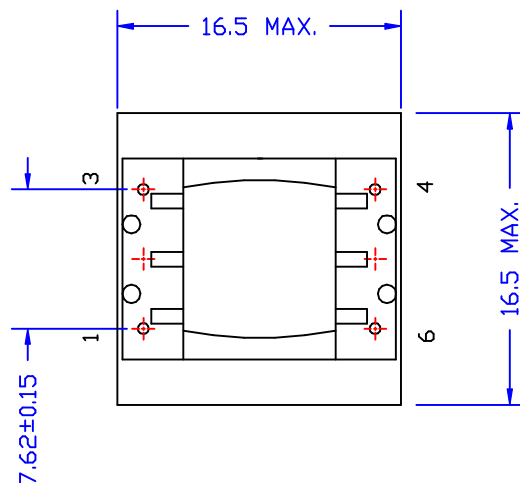


BLACK DOT PIN#1



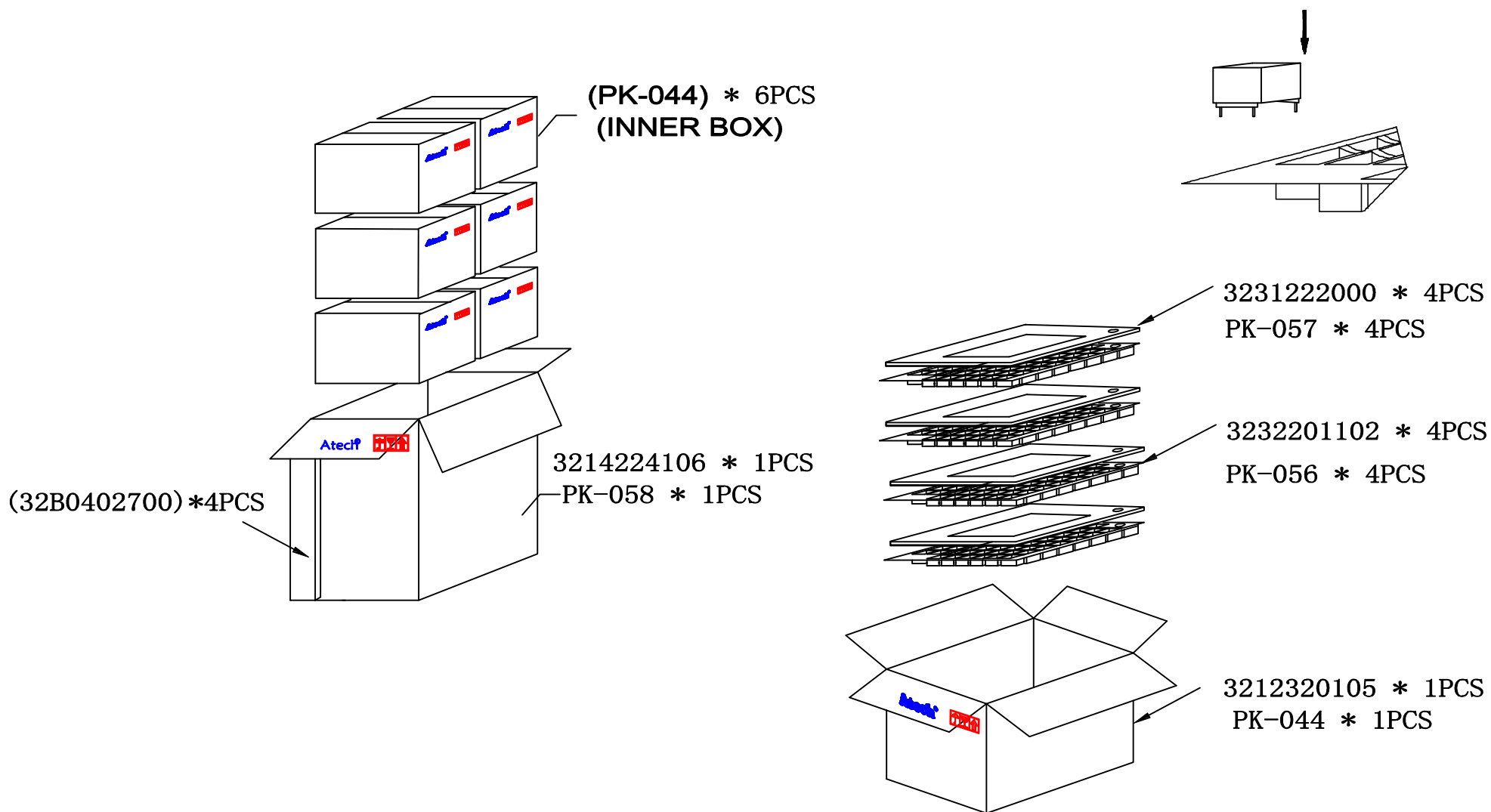
0.5 SQ. PIN
OR Ø0.6 PIN



ELECTRICAL CHARACTERISTICS: (TRUE V.34bis 33.6K MODEM)

1. D.C.R. : PIN 1-3 = 115 OHM+/-8% PIN 6-4 = 91 OHM +/-8%
2. INDUCTANCE(@250HZ,1Vrms, PARRALLEL): PIN 1-3 = 21H MIN. (30H TYP.)
3. Q(@250HZ, 10mVrms) : PIN 1-3 = 1.2 MIN.
4. LEAKAGE INDUCTANCE(@250HZ, 1Vrms,SERIES) : PIN 1-3 = 5mH MAX.
5. RETURN LOSS : (REF. 600 OHM) 250 TO 4KHZ = 39dB MIN.
6. INSERTION LOSS : (@1KHZ,1Vrms)1.9dB MAX.
7. FREQ. RESPONSE: (REF. 1KHZ) 200 TO 4KHZ = +/-0.1dB
8. LONGITUDINAL BALANCE : 200HZ-4KHZ 80dB MIN.
9. TURN RATIO : (6KHZ, 0.1Vrms) PIN 1-3 : 6-4 = 1+/-1%
10. DISTORTION : 300HZ, -10dBm : -88dB MAX.
11. HI-POT : (@1500VAC, 1mA, 1MINUTE) PIN 1-6

						Atech® Atech Technology Co., Ltd. TEL:(02)2794-6667 FAX:(02)2794-8004		TITLE 600 : 397 TRANSFORMER	
B	Ø 0.6 PIN	03/27/98	PAIR		SUEDY			DWG. NO. ATS-200	
A	L= 21H MIN.								
	RELEASE		PAIR		SUEDY	UNITS: M/M	SAFETY E159603 	SHEET 1 OF 1	
NO.	DESCRIPTION	DATE	BY	CHK	APPD	DATE 05/04/96		DRAW <i>Pair</i>	
REVISIONS									



ONE TRAY:60 PCS

INNER BOX: 4 TRAYS(240 PCS)

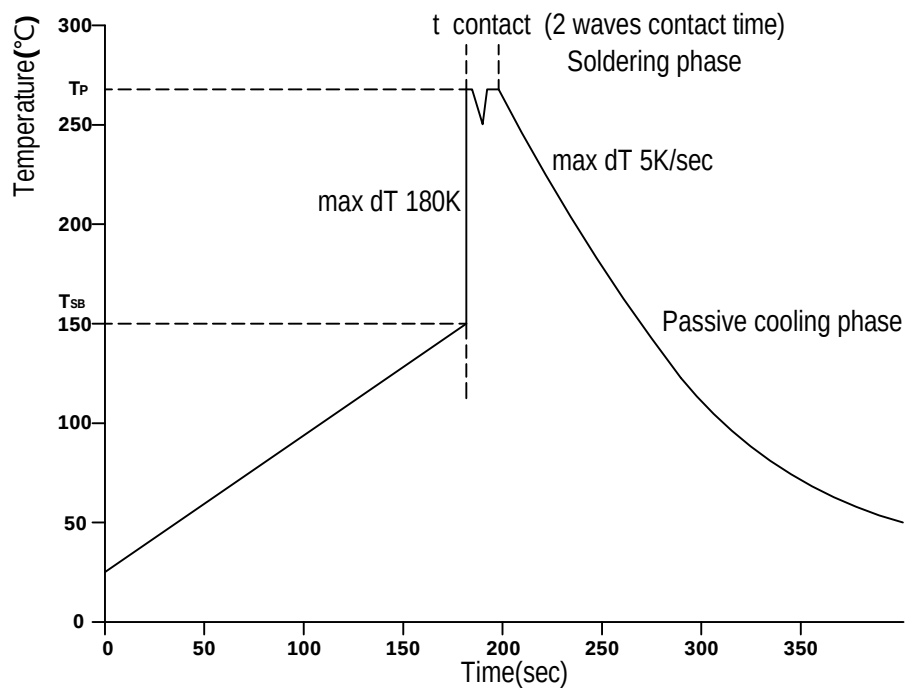
ONE CARTON: 6 BOXES(1440 PCS)

大纸箱外**4**个棱角处分别用角板保护 (**32B0402700*4**PCS)

								TITLE	
								PACKING	
								DWG . NO	
								968SE40600	
						UNITS		SAFETY	
						M/M			
						DATE		P/N:	
						02/17/2017		DRAW	
								汪诗梅	



Resistance to soldering heat (wave soldering)



Resistance to soldering heat (wave soldering) referring to the terminals

Key	Par.	Profile feature	Pb free Process
T.1	T _{SB}	Final Preheat Temperature	150°C
T.2	t pre-heat	Pre-heating time (T room to T _{SB})	180sec
T.3	d _T /d _t up	Ramp-Up Rate (T _{SB} to T _P)	180°C/sec
T.4	T _P	Peak Temperature T _P	255°C ~ 265°C
T.5	t contact	Contact Time at Peak	10sec (5sec x wave)
T.6	d _T /d _t down	Ramp-Down Rate	5°C/sec
Failure criteria concerning quality of the soldering termination acc. to the IPC-A-610D			